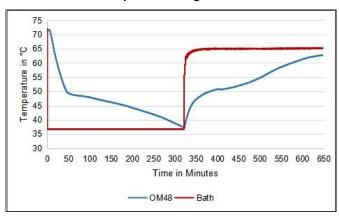
TECHNICAL DATA SHEET OF savE® OM48

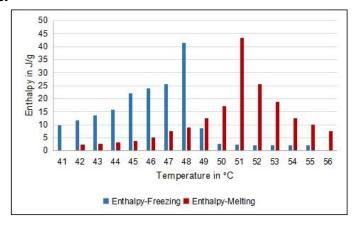
Technical specification:

Product : savE® OM48

Description : Organic phase change material Appearance : White waxy solid @25 °C

Phase transition temperature range and stored thermal energy*





Temperature vs time curve

Enthalpy vs temperature curve

Property	Value**	Test method	Test conditions (if any)
Phase transition temperature Melting	51 °C	PLUSS® T-History	@ 58 °C Air bath
Freezing	48 °C	PLUSS® T-History	@ 38 °C Liquid bath
Latent heat/enthalpy Melting Freezing	165 kJ/kg 172 kJ/kg	PLUSS® T-History PLUSS® T-History	@ 46 to 56 °C @ 51 to 41 °C
Density Liquid Solid	875 kg/m³ 960 kg/m³	ASTM D891-95 ASTM D891-95	@ 55 °C @ 28 °C
Specific heat Liquid Solid	2.35 kJ/kgK 2.02 kJ/kgK	PLUSS® T-History PLUSS® T-History	@ 60 °C @ 28 °C
Thermal conductivity Liquid Solid	0.10 W/mK 0.20 W/mK	KD2Pro KD2Pro	@ 60 °C @ 05 °C
Number of cycles tested	~2000	PLUSS® Internal	
Maximum operating temperature	90 °C		
Flammability	Yes		
Flash Point	200 °C		

^{*} Determined by T-history

Compatibility data available on request.

PCM is available in bulk, pouches or in containers of choice (Refer to Document 301_PCM Encapsulation).

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PLUSS-TDS-DOC-193 Version no.-R0, 15-Feb-2022

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^{**}Nominal Valu[es. Actual values mentioned in test certificate.